



SHREE GRINDING UNIT LAKSHAR

(A UNIT OF SHREE CEMENT LTD.)

VILLAGE - AKBARPUR-OD, TEHSIL - LAKSHAR - 247 663

DISTT. - HARIDWAR (UTTRAKHAND)

Phone : 01332-255810
Toll Free : 1800 180 6003 / 6004
Website : www.shreecementltd.com



SCL/SGUL/ENV/EC/2011-12/

Date:- 25/05/2011

Regd A.D

To,
The Chairman,
State Level Environment Impact Assessment Authority,
E-115, Nehru Colony, Dehradun,
Uttarakhand.

Sub: - Regarding Half Yearly Compliance Report (October, 2010 to March-2011) of the environment clearance for Clinker Grinding Unit of Shree cement ltd situated near Village Akabarpur Oud, Tehsil Laksar, Disst. Haridwar, Uttarakhand.

Ref: - Environmental Clearance letter no. SEIAA-EC-1/2009/35 Dated 8th June, 2009

Dear Sir,

With reference to the above subject matter, we are submitting herewith point wise compliance report conditions of above environmental clearance of Clinker Grinding Unit of Shree cement ltd situated near Village Akabarpur Oud, Tehsil Laksar, Disst. Haridwar, Uttarakhand.

This is for your kind information please.

Thanking you,
Yours faithfully,

For Shree Cement Ltd.

For Shree Cement Ltd., Laksar

(K.L. Mahajan)
General Manager (Unit Head)

Authorised Signatory

Encl.: a/a

Copy to:-

1. The Director (Industry), Ministry of Environment & Forest, Paryavaran Bhawan, C.G.O.Complex, Lodhi Road, New Delhi-110003.
2. The Director, Ministry of Environment & Forest, Regional Office (Central Region), Kendriya Bhawan, 5th Floor Sector 'H' ALIGANJ, LUCKNOW (U.P.), Pin-226024.
3. Zonal Officer, Central Pollution Control Board, Zonal Office (Central), Ground Floor, PICUP Bhawan, Vibhuti Khand, Gomati Nagar, LUCKNOW (U.P.)-266010
4. The Member Secretary, Uttarakhand Environment Protection and Pollution Control Board, E-115, Nehru Colony, Haridwar Road, Dehradun- 248001 (Uttarakhand)
5. The Regional Officer Uttarakhand Environment Protection and Pollution Control Board, Near Landora House, 14 A, Mohoni Road, Dehra Dun- 248001 (Uttarakhand).

BEAWAR OFFICE : Bangur Nagar, Post Box No. 33, Beawar 305 901, Raj

Phone : 01462 228101-6, Fax 01462 228117 / 119

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JAIPUR OFFICE : A-6, Yudhishter Marg, Opp Yojana Bhawan, C-Scheme, Jaipur 302 005

Phone : 0141 2382340, 2223917, 2223918 Fax 0141 2224841

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CORP. OFFICE : 21, Strand Road Kolkata 700 001 Phone 033 22309601-5 Fax 033 22434226

SHRE CEMENT LIMITED

Village- Akabarpur Oud, Tehsil -Laksar, Distt. Haridwar, (Uttarakhand)

COMPLIANCE STATUS OF ENVIRONMENT CLEARANCE LETTER

NO. : SEIAA-EC-1/2009/35 Dated 8th June, 2009.

[PERIOD OF COMPLIANCE: [(October; 2010 to March-2011)]

S. No.	SPECIFIC CONDITIONS	COMPLIANCE STSTUS
i	The particulate matter emissions from various sources shall not exceed 50 mg/Nm ³ . The fugitive emissions during loading and unloading shall be suitably controlled. Bag house/ filters shall be provided to control air emissions to achieve the prescribed standards.	Bag house has been installed at the stack of cement mill to control the particulate matter emissions. PM emission level is well within 50 mg/Nm ³ . Bag filters provided at various material transfer points & loading/unloading points to control the fugitive emissions.
ii	The locations of ambient air monitoring stations shall be set up as per statutory requirement in consultation with the Uttarakhand Environment Protection & Pollution Control Board and additional stations shall be installed, if required, in the downwind direction as well as where maximum ground level concentrations are anticipated. The findings of the air quality monitoring shall be displayed in display board at appropriate locations.	The locations for ambient air monitoring have been set up in consultation with the Uttarakhand Environment Protection & Pollution Control Board and data of air quality monitoring are being displayed at factory main gate.
iii	The company shall obtain permission for drawl of 150m ³ /day ground water from the Central Ground Water Authority/ Central Ground Water Board and copy of the same shall be submitted to the State Level Environment Impact Assessment Authority and Uttarakhand Environment Protection and Pollution Control Board within three months from date of issue of this letter.	We have obtained permission for drawl of 150m ³ /day ground water from the Central Ground Water Authority & a copy of the same has been sent to the State Level Environment Impact Assessment Authority and Uttarakhand Environment Protection and Pollution Control Board vide our letter No: SCL/SGUL/ENV/2009-10/23966 dated 1/02/2010.
iv	Green belt shall be developed at least in 33% of plant area to mitigate the effect of fugitive emissions all around the plant as per the guidelines of Central Pollution Control Board.	Green belt development is our ongoing process. Total plant area is 109600 meter ² out of which plantation will be done in 33% area which is 36168 meter ² . We have completed 33.4% area of plantation and 3841 no of plants have been planted in the area.
v	The project authorities shall transport the raw materials and cement in covered means to avoid fugitive emission during transport, with arrangement of dust collector at all the material transportation points.	Raw materials & cement are being transported by covered conveyor belts/ air slides & dust collectors are provided at various material transfer points to control the fugitive emission.
vi	All the roads shall be concreted and vacuum swept and concerned conveyor belt shall be provided for handling of material.	All roads & truck parking area are concreted and vacuum sweeping is being done on regular basis. Covered conveyor belts are provided for handling of material.
vii	All the recommendations mentioned in the CREP guideline for the cement plants shall be followed and complied, and compliance report shall be forwarded to State Level Environment Impact Assessment Authority and State Board.	All CREP conditions are complied and followed. Compliance report submitted to the State Level Environment Impact Assessment Authority and State Board.
viii	This Clearance is valid only for clinker grinding; the unit will not install any cement kiln.	Yes, this clearance is valid only for clinker grinding & we will not install any cement kiln.

GENERAL CONDITIONS																																																																												
i	The project authorities shall strictly adhere to the stipulations of the SPCB/state government or any statutory body.	Yes, we are complying with all the stipulations made by the UEPPCB, CGWA & state government or any statutory body.																																																																										
ii	All other necessary statutory clearance from the concerned Departments including No Objection Certificates from the Uttarakhand Pollution Control Board (Uttarakhand PCB) shall be obtained prior to commencement of construction and/ or operation.	We have obtained consent to operate from Uttarakhand PCB prior the plant operation vide board's letter no. UEPPCB/HO/CONSENT/S-191/09/1423 dated 01/02/2010. Further the application for renewal of consent to operate has been submitted vides our letter no. SCL/RGUL/ENV/2010-11/ dated 18/02/2011.																																																																										
iii	No further expansion or modifications in the plant shall be carried out without prior approval of the competent authority. In case of deviations or alterations in the project proposal from those submitted to this competent authority for clearance, a fresh reference shall be made to the authority to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.	Yes, for further expansion or modification we shall take prior approval from the concerned authority.																																																																										
iv	At no time, the emissions shall exceed the prescribed limits. In the event of failure of any pollution control system adopted by the unit, the unit shall be immediately put out of operation and shall not be restarted until the desired efficiency has been achieved.	<p>Stack emission level is well within the prescribed limit of 50 mg/Nm³. Bag house is attached with cement mill which is always in operation with cement mill. Online monitoring system is provided with cement mill bag house. Data of stack emissions is given below:</p> <table border="1"> <thead> <tr> <th colspan="3">Stack Emission level</th> </tr> <tr> <th colspan="3">Location : Cement Mill Bag House Stack</th> </tr> <tr> <th>S. No.</th> <th>Month</th> <th>PM(mg/Nm³) (Limits : 50 mg/Nm³)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>October-10</td> <td>42</td> </tr> <tr> <td>2</td> <td>November-10</td> <td>40</td> </tr> <tr> <td>3</td> <td>December-10</td> <td>36</td> </tr> <tr> <td>4</td> <td>January-11</td> <td>43</td> </tr> <tr> <td>5</td> <td>February-11</td> <td>37</td> </tr> <tr> <td>6</td> <td>March-11</td> <td>43</td> </tr> </tbody> </table>					Stack Emission level			Location : Cement Mill Bag House Stack			S. No.	Month	PM(mg/Nm ³) (Limits : 50 mg/Nm ³)	1	October-10	42	2	November-10	40	3	December-10	36	4	January-11	43	5	February-11	37	6	March-11	43																																											
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v	The gaseous emissions (SO ₂ , Nox) and particulate matter along with RSPM levels from various process units shall conform to the standards prescribed by the concerned authorities from time to time and values obtained shall be displayed in display board.	<p>We have done Ambient air quality is according to prescribed standards of board and values are being displayed at the factory main gate. Data of Ambient Air Quality Monitoring is given below:</p> <table border="1"> <thead> <tr> <th colspan="7">Ambient Air Quality at Plant Boundary : all values in µg/m³</th> </tr> <tr> <th>Location</th> <th colspan="3">Near Main Gate</th> <th colspan="3">Near CCR building</th> </tr> <tr> <th>Parameters</th> <th>PM_{2.5}</th> <th>SO₂</th> <th>NOx</th> <th>PM_{2.5}</th> <th>SO₂</th> <th>NOx</th> </tr> </thead> <tbody> <tr> <td>Limits→ Month↓</td> <td>60</td> <td>50</td> <td>40</td> <td>60</td> <td>50</td> <td>40</td> </tr> <tr> <td>Oct-10</td> <td>39</td> <td>8.5</td> <td>9.6</td> <td>32</td> <td>8.7</td> <td>9.4</td> </tr> <tr> <td>Nov-10</td> <td>37</td> <td>8.8</td> <td>9.8</td> <td>29</td> <td>7.8</td> <td>9.5</td> </tr> <tr> <td>Dec-10</td> <td>39</td> <td>8.4</td> <td>9.6</td> <td>32</td> <td>7.1</td> <td>9.4</td> </tr> <tr> <td>Jan-11</td> <td>40</td> <td>8.3</td> <td>8.7</td> <td>36</td> <td>8.4</td> <td>8.7</td> </tr> <tr> <td>Feb-11</td> <td>39</td> <td>8.3</td> <td>9.3</td> <td>35</td> <td>8.3</td> <td>9.1</td> </tr> <tr> <td>Mar-11</td> <td>35</td> <td>8.6</td> <td>9.2</td> <td>37</td> <td>9.1</td> <td>9.5</td> </tr> </tbody> </table>					Ambient Air Quality at Plant Boundary : all values in µg/m ³							Location	Near Main Gate			Near CCR building			Parameters	PM _{2.5}	SO ₂	NOx	PM _{2.5}	SO ₂	NOx	Limits→ Month↓	60	50	40	60	50	40	Oct-10	39	8.5	9.6	32	8.7	9.4	Nov-10	37	8.8	9.8	29	7.8	9.5	Dec-10	39	8.4	9.6	32	7.1	9.4	Jan-11	40	8.3	8.7	36	8.4	8.7	Feb-11	39	8.3	9.3	35	8.3	9.1	Mar-11	35	8.6	9.2	37	9.1	9.5
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vi	<p>The company shall undertake following Waste Minimization measures.</p> <ul style="list-style-type: none"> • Reuse of by-products from the process as raw materials or as raw materials substitutes in other processes. • Use of Closed pneumatic system for transport of fine materials. • All Venting systems shall be connected with dust arresting equipments. • Dust collect in pollution control equipments shall be reused. 	<p>There is no solid waste generation from our plant process. Dust collected in bag filters/ bag houses is being recycled back in the system.</p>																																
vii	<p>Fugitive emissions in the work zone environment, product and raw materials storage area shall be regularly monitored. The emissions shall conform to the limits imposed by the State Pollution Control Boards/ Central Pollution Control Board.</p>	<p>Fugitive emissions is being monitored & maintained according to prescribed guideline of CPCB. Data of fugitive emission monitoring is given below :</p> <table border="1" data-bbox="1108 381 1940 743"> <thead> <tr> <th colspan="4">Fugitive Emission Monitoring : all values in $\mu\text{g}/\text{m}^3$</th> </tr> <tr> <th>Location → Month ↓</th> <th>Cement mill Area (Limits: 5000 $\mu\text{g}/\text{m}^3$)</th> <th>Packing plant Area (Limits: 5000 $\mu\text{g}/\text{m}^3$)</th> <th>Raw materials unloading area (Limits: 5000 $\mu\text{g}/\text{m}^3$)</th> </tr> </thead> <tbody> <tr> <td>Oct-10</td> <td>3014</td> <td>2245</td> <td>2947</td> </tr> <tr> <td>Nov-10</td> <td>2483</td> <td>2114</td> <td>2745</td> </tr> <tr> <td>Dec-10</td> <td>2923</td> <td>3061</td> <td>3003</td> </tr> <tr> <td>Jan-11</td> <td>2687</td> <td>2817</td> <td>2283</td> </tr> <tr> <td>Feb-11</td> <td>3119</td> <td>2123</td> <td>2799</td> </tr> <tr> <td>Mar-11</td> <td>2969</td> <td>3630</td> <td>3843</td> </tr> </tbody> </table>	Fugitive Emission Monitoring : all values in $\mu\text{g}/\text{m}^3$				Location → Month ↓	Cement mill Area (Limits: 5000 $\mu\text{g}/\text{m}^3$)	Packing plant Area (Limits: 5000 $\mu\text{g}/\text{m}^3$)	Raw materials unloading area (Limits: 5000 $\mu\text{g}/\text{m}^3$)	Oct-10	3014	2245	2947	Nov-10	2483	2114	2745	Dec-10	2923	3061	3003	Jan-11	2687	2817	2283	Feb-11	3119	2123	2799	Mar-11	2969	3630	3843
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viii	The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).	<p>We are maintaining overall noise level in and around the plant area well within the prescribed standards (85 dB (A)). The ambient noise levels are well within the standards prescribed under EPA Rules viz. 75 dB (A) (Day time) and 70 dB (A) (Night time.) Data of Noise level monitoring inside the factory premises, D.G. Set & at plant boundary is given below :</p> <table border="1" data-bbox="1108 251 1946 544"> <thead> <tr> <th colspan="8">Noise level inside the premises :All values in dB (A)</th> </tr> <tr> <th colspan="8">Limits : 85 dB (A)</th> </tr> <tr> <th>S.No.</th> <th>Months→ Locations↓</th> <th>Oct 2010</th> <th>Nov 2010</th> <th>Dec 2010</th> <th>Jan 2011</th> <th>Feb 2011</th> <th>Mar 2011</th> </tr> </thead> <tbody> <tr> <td>1.</td> <td>Cement Mill Area</td> <td>81.8</td> <td>81.2</td> <td>81.3</td> <td>81.7</td> <td>82.1</td> <td>81.7</td> </tr> <tr> <td>2.</td> <td>Packing Plant Area</td> <td>77.4</td> <td>78.0</td> <td>77.6</td> <td>78.4</td> <td>79.6</td> <td>78.4</td> </tr> <tr> <td>3.</td> <td>Compressor House</td> <td>82.1</td> <td>81.8</td> <td>80.7</td> <td>79.6</td> <td>78.8</td> <td>77.9</td> </tr> <tr> <td>4.</td> <td>Raw Material Handling Area</td> <td>78.4</td> <td>77.6</td> <td>78.6</td> <td>77.5</td> <td>76.5</td> <td>77.2</td> </tr> <tr> <td>5.</td> <td>Near Weigh Bridge</td> <td>67.2</td> <td>66.8</td> <td>68.8</td> <td>72.2</td> <td>71.9</td> <td>70.8</td> </tr> <tr> <td>6.</td> <td>Truck Parking Area</td> <td>68.8</td> <td>69.4</td> <td>72.5</td> <td>70.8</td> <td>72.7</td> <td>71.6</td> </tr> <tr> <td>7.</td> <td>D.G. Set</td> <td>70.8</td> <td>71.0</td> <td>68.8</td> <td>70.5</td> <td>69.4</td> <td>71.3</td> </tr> </tbody> </table> <table border="1" data-bbox="1108 552 1946 852"> <thead> <tr> <th colspan="9">Noise level at Plant boundary : All values in dB (A)</th> </tr> <tr> <th>S.No.</th> <th>Locations</th> <th>Months→</th> <th>Oct 2010</th> <th>Nov 2010</th> <th>Dec 2010</th> <th>Jan 2011</th> <th>Feb 2011</th> <th>Mar 2011</th> </tr> </thead> <tbody> <tr> <td rowspan="2">1.</td> <td rowspan="2">Near Main Gate</td> <td>Day time Limit 75 dB (A)</td> <td>69.2</td> <td>70.4</td> <td>69.7</td> <td>70.2</td> <td>71.2</td> <td>70.6</td> </tr> <tr> <td>Night time Limit 70 dB (A)</td> <td>58.6</td> <td>58.8</td> <td>62.3</td> <td>61.4</td> <td>62.5</td> <td>64.2</td> </tr> <tr> <td rowspan="2">3.</td> <td rowspan="2">Near CCR building</td> <td>Day time Limit 75 dB (A)</td> <td>61.8</td> <td>63.6</td> <td>65.4</td> <td>64.9</td> <td>63.8</td> <td>66.4</td> </tr> <tr> <td>Night time Limit 70 dB (A)</td> <td>54.5</td> <td>56.5</td> <td>61.2</td> <td>60.5</td> <td>59.3</td> <td>61.7</td> </tr> </tbody> </table>	Noise level inside the premises :All values in dB (A)								Limits : 85 dB (A)								S.No.	Months→ Locations↓	Oct 2010	Nov 2010	Dec 2010	Jan 2011	Feb 2011	Mar 2011	1.	Cement Mill Area	81.8	81.2	81.3	81.7	82.1	81.7	2.	Packing Plant Area	77.4	78.0	77.6	78.4	79.6	78.4	3.	Compressor House	82.1	81.8	80.7	79.6	78.8	77.9	4.	Raw Material Handling Area	78.4	77.6	78.6	77.5	76.5	77.2	5.	Near Weigh Bridge	67.2	66.8	68.8	72.2	71.9	70.8	6.	Truck Parking Area	68.8	69.4	72.5	70.8	72.7	71.6	7.	D.G. Set	70.8	71.0	68.8	70.5	69.4	71.3	Noise level at Plant boundary : All values in dB (A)									S.No.	Locations	Months→	Oct 2010	Nov 2010	Dec 2010	Jan 2011	Feb 2011	Mar 2011	1.	Near Main Gate	Day time Limit 75 dB (A)	69.2	70.4	69.7	70.2	71.2	70.6	Night time Limit 70 dB (A)	58.6	58.8	62.3	61.4	62.5	64.2	3.	Near CCR building	Day time Limit 75 dB (A)	61.8	63.6	65.4	64.9	63.8	66.4	Night time Limit 70 dB (A)	54.5	56.5	61.2	60.5	59.3	61.7
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ix	The company shall develop rain water harvesting structures to harvest the run off water for recharge of ground water.	Rain water harvesting structures have developed to harvest the run off water of rooftop & concreted area for recharge of ground water.																																																																																																																																		
x	Occupational health and safety measures shall be undertaken. Periodic monitoring for exposure to dust on the workers should be conducted and records maintained including health records of the workers. The company shall engage a doctor who is trained in occupational health.	Personnel protective equipments have been provided to all the persons to avoid direct exposure to dust. Occupational health and safety measures are being undertaken and periodic monitoring is being conducted for monitor the dust exposure on the workers & records of the same are maintained as per factory's act including health records of the workers.																																																																																																																																		
xi	The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment. The eco-development plan should be submitted to the SPCB within three months of receipt of this letter for approval followed by its implementation.	As per the eco developmental plan submitted to the SPCB vide our letter no. SCL/ENV/HARIDWAR/2009-10/11845 dated 21/6/2009; we are in process of planting 5000 saplings inside & nearby area and financial assistance to the nearby villages for development of basic infrastructure such as education and medical facilities.																																																																																																																																		
xii	A separate Environmental Management Cell equipped with full fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.	Yes, we have set up a separate environmental management cell with full fledged laboratory to carry out the various management and environment monitoring functions.																																																																																																																																		
xiii	The project authorities shall earmark adequate fund to implement the conditions stipulated by the environment impact assessment authority	We have adequate fund to implement the conditions stipulated by the environment impact assessment authority as well as the state																																																																																																																																		

	as well as the state government. An implementation schedule for all the conditions stipulated herein shall be submitted to the authority. The funds so provided shall not be diverted for any other purpose.	government. Expenditure incurred for the year of 2010-2011 is given below:-																		
		<table border="1"> <thead> <tr> <th>S.No</th> <th>Heads</th> <th>(Cost in Lac)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Environmental Monitoring and Compliances</td> <td>13.02</td> </tr> <tr> <td>2</td> <td>Air Pollution Maintenance</td> <td>8.00</td> </tr> <tr> <td>3</td> <td>Horticulture</td> <td>3.12</td> </tr> <tr> <td>4</td> <td>House keeping, and Civil Work</td> <td>327.00</td> </tr> <tr> <td colspan="2" style="text-align: center;">Total</td> <td>351.14</td> </tr> </tbody> </table>	S.No	Heads	(Cost in Lac)	1	Environmental Monitoring and Compliances	13.02	2	Air Pollution Maintenance	8.00	3	Horticulture	3.12	4	House keeping, and Civil Work	327.00	Total		351.14
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xiv	The implementation of the project vis-à-vis environmental action plans shall be monitored by the team of authority. A six monthly compliance status report shall be submitted to monitoring agencies and shall be posted on the website of the Company.	We are extending full co-operation to the officials of the Regional Office during site visit. We are submitting herewith the six monthly compliance status report of the implementation of stipulated environmental safeguards to State Level Environment Impact Assessment Authority, Ministry of Environment and Forests, its Regional Office, Lucknow, Central Pollution Control Board & State Pollution Control Board and also posted on the website of the Company.																		
xv	The project proponent shall inform the public that the project has been accorded environmental clearance by the authority and copies of the clearance letter are available with the SPCB may also be seen at Website of the State Board. This shall be advertised within seven days from the date of issue the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the SEIAA and State Board.	We have informed the public that the project has been accorded the environmental clearance by the Ministry of Environment and Forest, Govt. of India by advertisement in three news papers namely 1. Badri Vishal, 2. Dainik Hak and 3. The Hawk dated 13/6/2009 and a copy of the same has been sent to the SEIAA and State Board vide our letter no. SCL/ENV/HARIDWAR/2009-10/11845.dated 21/6/2009.																		
xvi	The project authorities shall inform the authority as well as the SPCB, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.	Production started on 2/03/2010.																		
xvii	The authority may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	All the conditions of Environment Clearance are complied.																		
xviii	The authority reserves the right to stipulate additional conditions, if found necessary. The company in a time bound manner shall implement these conditions.	Yes, we shall comply with accordingly.																		
xix	This Environment clearance is valid for the period of five year from the date of issue of environment clearance or up to commissioning of the project whichever is earlier.	The plant has started.																		